

MONOTYPE  
**MATERIAL  
MAKING**  
MACHINE



**Highest**

Quality of Material

**Greatest**

Variety of Product

**Largest**

Volume of Output

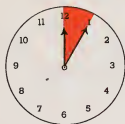
A highly specialized machine for making those materials which are so extensively used in every composing room: Rules, Leads, and Slugs, in continuous strips or cut to labor-saving sizes; Column Rules and Ornamental Borders; Single-Column Want-Ad Rules, Braces, and Cut-Off and Decorative End Dashes. They are cast at high speed in various sizes from 1 to 18 point.

Operating in Composing Rooms  
All Over the World

LANSTON

**MONOTYPE**  
MACHINE COMPANY

Monotype Building, Twenty-fourth at Locust Street  
Philadelphia, Pa.



# 5

## MINUTES PRODUCTION

### 1 POINT LEADS

(High or Low)  
50 Feet in 5 Minutes

### 2 POINT LEADS

(High or Low)  
50 Feet in 5 Minutes

### 3 POINT LEADS

(High or Low)  
50 Feet in 5 Minutes

### 6 POINT SLUGS

(High or Low)  
40 Feet in 5 Minutes

### 12 POINT SLUGS

(High or Low)  
18 Feet in 5 Minutes

### 18 POINT SLUGS

(Low)  
9 Feet in 5 Minutes

### STRAIGHT-LINE RULES

2 Point—42 Feet in 5 Minutes

6 Point—35 Feet in 5 Minutes

12 Point—18 Feet in 5 Minutes

18 Point—9 Feet in 5 Minutes

### COLUMN RULES

6 Point—35 Feet in 5 Minutes

### CONTRAST RULES

6 Point—35 Feet in 5 Minutes

### HAND-DRAWN RULES

6 Point—30 Feet in 5 Minutes

### ORNAMENTAL BORDERS

6 Point—30 Feet in 5 Minutes

12 Point—18 Feet in 5 Minutes



# STRIP MA

## A Big Factor in Compos

Costs of printing and publishing are very greatly influenced by production in the composing room. No other factor has so great an influence upon production as the ability of the hand compositor to do his work quickly and well through the availability of the tools with which he works.

A composing room is operated efficiently and to the best advantage only when all hand compositors are provided with an adequate supply of type and material for type-setting and make-up, placed where they can be used to the best advantage.

The Monotype Material Making Machine is designed to meet the needs of composing rooms which use considerable quantities of strip and single-column rules, borders, dashes, braces, leads and slugs.

**The Monotype Material Making M**

# MATERIAL



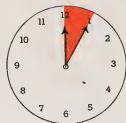
## Composing Room Economy

The quality of its product sets the high standard for all strip-casting machines.

Up to one-half of every page of display advertising is made up of material which can be made on the Monotype Material Making Machine—strip and single-column borders, rules, dashes, and leads and slugs for spacing and for mounting cuts.

The Monotype Material Maker is being successfully operated in the composing rooms of newspapers, trade and advertising composition plants, publishing houses and commercial and job printing offices all over the world.

Help your composing room to become more efficient—keep your hand compositors fully supplied with type and material.



# 5

## MINUTES PRODUCTION

### SINGLE-COLUMN LEADS (High or Low)

404 Pieces in 5 Minutes

### SINGLE-COLUMN SLUGS (6 Point, High or Low)

235 Pieces in 5 Minutes

### SINGLE-COLUMN SLUGS (12 Point—High or Low)

175 Pieces in 5 Minutes

(18 Point—High or Low)

120 Pieces in 5 Minutes

### SINGLE-COLUMN DASHES



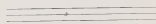
2 Point—362 Pieces in 5 Minutes  
6 Point—215 Pieces in 5 Minutes

### SINGLE-COLUMN RULES



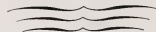
2 Point—362 Pieces in 5 Minutes  
6 Point—215 Pieces in 5 Minutes  
12 Point—100 Pieces in 5 Minutes  
18 Point—100 Pieces in 5 Minutes

### WANT-AD RULES



362 Pieces in 5 Minutes

### SINGLE-COLUMN BRACES



6 Point—215 Pieces in 5 Minutes

**Machine Makes It Best And Fastest**

# MATERIAL MAK

## Single-Column Dashes

(May be centered on any measure up to 15 picas. The desired measure must be specified when matrices are ordered. All matrices are .063" drive to be cast on .853" high molds.)

### 3 Point

3M123

3M125

3M126

3M127

3M128

3M129

3M132

3M133

3M134

3M135

3M136

3M137

3M107Z7

### 4 Point

1-4M122

1-4M123

1-4M124

1M123

2-6M1215

2-6M1217

6M121

6M122

6M123

6M124

6M125

6M126

6M127

6M128

6M129

6M130

6M131

6M132

6M133

6M134

6M1234a (Cast flush at one end)

6M1215

6M1216

6M1217

6M1219

6M1214

6M1228

# MONO MATERIAL MAK

## SINGLE-C Want-Ad Rules, D Decorative End

These are cast single piece, as shown. The of each design is in of 6 point by the fia symbol, the point si indicated by the fir Plain and Orname the Braces may be cast up to 15 picas i Decorative End Ru neous Designs mus length of body in symbol for length o

6M15Z12

6M101Z13

6M104Z13

6M111Z13

6M15Z13

6M140Z13

6M117Z14

# TYPE SETTING MACHINE

## COLUMN

s, Dashes, Braces  
and Rules, Etc.

ngly, in one unit or  
The length set-wise  
indicated in units  
nal number of the  
size of body being  
first number. ♦ The  
mental Dashes and  
be centered on any  
as in length. ♦ The  
Rules and Miscella-  
must be cast on the  
indicated by the  
th of design. ♦ ♦

\* \* \*

6M154Z7

\* \* \*

6M159Z7

\* \* \*

6M161Z7

• • • • •

6M142Z8

♦ ♦ ♦ ♦ ♦

6M136Z8

• • • • •

6M155Z8

• • • • •

6M117Z8

• • • • •

6M115Z9

\* \* \*

6M168Z4

## 12 Point

12M124

12M125

12M126

12M127

12M128

12M1210

12M1211

12M1214

12M4211

12M109Z4

12M131Z14

12M132Z16

12M160Z20

## 14 Point

14M1211

## 18 Point

18M128

## Decorative End Rules

(The final number of the symbol indicates the length of cast in units of 6 point. Matrices are .030" drive to be cast on .888" high molds, except where .065" drive is indicated.)

3M3C28

4M31C24

## Want-Ad and Straight-Line Rules

(Rules of the weights shown can be cast from the same matrix in any length from 9 to 15 picas. Unless otherwise indicated matrices are .030" drive to be cast on .888" high molds.)

1½M10L—Hairline central on 1½ pt. body  
Non-fusion

1½M20L—½ pt. face central on 1½ pt. body  
Non-fusion

2M10L—Hairline central on 2 pt. body  
Non-fusion

2M20L—½ pt. face central on 2 pt. body  
Non-fusion

2M30L—½ pt. face central on 2 pt. body  
Non-fusion

2M350L—½ pt. face central on 2 pt. body  
Non-fusion

2M41L—1 pt. face close to side on 2 pt. body  
Non-fusion

3M10L—Hairline central on 3 pt. body  
Non-fusion

3M30L—½ pt. face central on 3 pt. body  
Non-fusion

4M20L—½ pt. face central on 4 pt. body  
Non-fusion

4½M20L—.065" drive to be cast on .853" mold—  
½ pt. face central on 4 pt. body  
Non-fusion

4M30L—½ pt. face central on 4 pt. body  
Non-fusion

4M51L—1½ pt. face close to side on 4 pt. body  
Non-fusion

4½M40L—1 pt. face and hairline with 2 pts. space  
between central on 4 pt. body  
Non-fusion

4M515L—½ pt. face and hairline with 1½ pts. space  
between, central on 4 pt. body  
Non-fusion

5½M30L—.065" drive to be cast on .853" mold—  
½ pt. face central on 5 pt. body  
Non-fusion

5M21L—4 pt. face close to side on 5 pt. body  
Non-fusion

6M10L—Hairline central on 6 pt. body  
Non-fusion

6½M11L—.065" drive to be cast on .853" mold—  
Hairline close to side on 6 pt. body  
Non-fusion

6½M20L—.065" drive to be cast on .853" mold—

1 - 6M127

1 - 6M123

1 - 6M124

4M122

4M123

4M124

4M126

4M128

4M1210

4M1212

4M1213

4M143Z13

4M129Z15

4M101Z6

4M101Z13

4M149Z7

4M113Z3

4M157Z7

## 5 Point

5M1211a (Cast flush at one end)

5M109Z2

5M101Z14

## 6 Point

2 - 6H9M1Z3

2 - 6M1Z5

2 - 6M1Z6

2 - 6M1Z8

2 - 6M1Z10

2 - 6M1Z11

2 - 6M1Z13

2 - 6M1Z16

6M127

6M1219

6M1214

6M128

6M153Z15

6M155Z15

6M128Z12

6M129Z15

6M146Z14

6M111Z3

6M117Z3

6M107Z4

6M133Z4

6M101Z5

6M101Z6

6M111Z6

6M153Z6

6M163Z6

6M107Z7

6M149Z7

6M111Z7

6M109Z8

6M115Z8

6M101Z9

6M109Z9

6M140Z10

6M111Z10

6M145Z10

6M165Z10

6M102Z12

6M115Z12

6M138Z12

6M127

6M134Z13

6M140Z13

6M117Z14

6M103Z15

6M106Z15

6M111Z15

6M115Z15

6M121Z15

6M115Z16

6M105Z17

6M134Z17

6M102Z18

6M151Z1

6M158Z1

6M116Z3

6M141Z3

6M139Z4

6M148Z4

6M147Z4

6M106Z4

6M105Z5

6M162Z5

6M120Z6

6M130Z6

6M125Z6

6M113Z6

6M130Z6

6M143Z6

6M112Z6

6M128Z6

6M144Z7

6M137Z8

6M135Z9

6M168Z14

## 7 Point

7M1226

## 8 Point

8M122

8M125

8M126

8M128

8M1210a

8M426

8M107Z7

8M111Z8

8M101Z15

8M108Z15

## 9 Point

9M1211

## 10 Point

10M124

10M126

10M128

10M1210

10M101Z13

10M106Z13

10M124Z17

The final number of the symbol indicates the length of cast in units of 6 point. Matrices are .030" drive to be cast on .888" high molds, except where .065" drive is indicated.)

3M3C25

4M21C24

4M21C25

4H91M3C24 (.065" drive)

4H91M3C24½ (.065" drive)

5H91M1C18 (.065" drive)

5H91M1C26 (.065" drive)

6M1C24

6M1C25

6M1C26

6M7C24

6M7C25

6M7C26

6M3C24

6M3C25

6M3C26

6M4C24

6M4C26

6M5C25

6M6C25

6M7C26

6M8C25

6M9C24

6M17C24

6M17C25

6M18C24

6M18C25

6M19C24

6M21C24

6M22C25

6M23C25

6M24C25

6M24C26

6M25C24

6M20C28

6M10L - Hairline central on 6 pt. body  
Non-fusion

6H9M11L - .065" drive to be cast on .853" mold -  
Hairline close to side on 6 pt. body  
Non-fusion

6H9M20L - .065" drive to be cast on .853" mold -  
¼ pt. face central on 6 pt. body  
Non-fusion

6M30L - ¼ pt. face central on 6 pt. body  
Non-fusion

6H9M41L - .065" drive to be cast on .853" mold -  
1 pt. face close to side on 6 pt. body  
Non-fusion

6H9M42L - .065" drive to be cast on .853" mold -  
1 pt. face close to side on 6 pt. body  
Non-fusion

6M18L - Hairline parallel central on 6 pt. body  
Non-fusion

6M26L - ¼ pt. face parallel central on 6 pt. body  
Non-fusion

6M45L - 1 pt. face parallel central on 6 pt. body  
Non-fusion

6M310L - 2 pt. face and hairline 2 pts. space between  
central on 6 pt. body  
Non-fusion

## Single-Piece Braces

(The final number of the symbol indicates in units of 6 point the length of design and the length of body on which each Brace is cast. Matrices are .030" drive to be cast on .888" high molds.)

6M30Y4

6M30Y9

6M30Y10

6M30Y11

6M30Y12

6M30Y13

6M30Y14

6M30Y15

6M30Y16

6M30Y17

6M30Y18

6M30Y19

6M30Y20

6M30Y21

6M30Y24

6M30Y26

6M30Y28

6M30Y30

# MONOT MATERIAL MAK

## 1½ Point

1½M10L12—Hairline central on 1½ pt. body

1½M10LF12—Hairline central on 1½ pt. body  
*Flash Side Mold*

1½M30L12—½ pt. central on 1½ pt. body

1½M49M40L12½— .010" drive to cast on .900" Mold—  
¾ pt. central on 1½ pt. body. Bevel comes to edge of  
body

1½M850L12—¾ pt. central on 1½ pt. body

1½M50LF12—1½ pt. central on 1½ pt. body  
*Flash Side Mold*

## 2 Point

2M10L12—Hairline central on 2 pt. body

2H9M10L12— .015" drive to cast on .900" Mold—  
Hairline central on 2 pt. body

2M10LF12—Hairline central on 2 pt. body  
*Flash Side Mold*

2M11L12—Hairline close to side on 2 pt. body

2M11LF12—Hairline flush to side on 2 pt. body  
*Flash Side Mold*

3M41L12—1 pt. close to side on 3 pt. body

3M41LF12—1 pt. flush to side on 3 pt. body  
*Flash Side Mold*

3M60L12—2 pt. central on 3 pt. body

3M61L12—2 pt. close to side on 3 pt. body

3M61LF12—2 pt. flush to side on 3 pt. body  
*Flash Side Mold*

3M65L12—2½ pt. central on 3 pt. body

3M40LF12—3 pt. full face—*Flash Side Mold*

3M16L12—Hairline (parallel) central on 3 pt. body

3M18L12—Hairline (parallel) close to side on 3 pt. body

3M22L12—½ pt. parallel central on 3 pt. body

3M24L12—¾ pt. parallel central on 3 pt. body

3M32L12—¾ pt. parallel central on 3 pt. body

3M328LF12—¾ pt. face parallel flush to side  
on 3 pt. body—*Flash Side Mold*

3M348L12—¾ pt. parallel central on 3 pt. body

## 5 Point

5H9M20L12— .005" drive to cast on .853" Mold—  
¾ pt. central on 5 pt. body

5M91L12—4 pt. close to side on 5 pt. body

5M1018L12—Hairline (parallel) close to side  
on 5 pt. body

5M1751L12—Hairline parallel central on 5 pt. body

5M448L12—1 pt. parallel close to side on 5 pt. body

5M591L12—1½ pt. parallel central on 5 pt. body

5M164L12—Hairline and 1 pt. parallel central  
on 5 pt. body

5M1571L12—2 hairlines and 1½ pt. parallel close  
to side on 5 pt. body

5M5531L12—1½ pt. and ½ pt. close to side  
on 5 pt. body

5M3418L12—Hairline and 1½ pt. close to side  
on 5 pt. body

5M453L12—Hairline and 1½ pt. parallel close to side  
on 5 pt. body

# MONOT MATERIAL MAK

## Straight-Line

Are cast automatically in  
strips or cut to labor-sav.

6H9M40L12— .005" drive to cast on .853" Mold—  
1 pt. central on 6 pt. body

6H9M40L12— .005" drive with shoulder .043" to cast  
on .853" Mold—1 pt. central on 6 pt. body

6H9M41L12— .005" drive to cast on .853" Mold—  
1 pt. close to side on 6 pt. body

6M41LF12—1 pt. flush to side on 6 pt. body  
*Flash Side Mold*

6M50L12—1½ pt. central on 6 pt. body

6H9M311L12— .005" drive to cast on .853" Mold—  
1½ pt. close to side on 6 pt. body

6M47L12

6M51L12

6M38L12

6M44L12

6M16L12

6M164L12

6M17L12



# DOTYPE

# MAKING MACHINE

## Line Rules

ically in continuous  
labor-saving lengths.

### 7 Point

7H9M20L12 - .065" drive to cast on .853" Mold -  
1/4 pt. central on 7 pt. body

7M96L12 - 6 pt. close to side on 7 pt. body

7M52L12 - Hairline and 1 1/2 pt. parallel close to side  
on 7 pt. body

### 8 Point

8M10L12 - Hairline central on 8 pt. body

8H9M20L12 - .065" drive to cast on .853" Mold -  
1/4 pt. central on 8 pt. body

8M90L12 - 7 1/2 pt. central on 8 pt. body

8M18L12 - Hairline parallel central on 8 pt. body

8M44L12 - 1 pt. parallel central on 8 pt. body

8M60L12 - 2 pt. parallel central on 8 pt. body

### 10 Point

10H9M20L12 - .065" drive to cast on .853" Mold -  
1/4 pt. central on 10 pt. body

10M86L12 - 9 pt. close to side on 10 pt. body

10M850L12 - 9 1/2 pt. central on 10 pt. body

10M18L12 - Hairline parallel central on 10 pt. body

10M425L12 - 1 pt. parallel central on 10 pt. body

10M938L12 - 4 pt. and 1/2 pt. parallel close to side  
on 10 pt. body

10M855L12 - 5 1/2 pt. and 1 1/2 pt. parallel central  
on 10 pt. body

10M944L12 - 6 pt. and 1 pt. parallel close to side  
on 10 pt. body

### 11 Point

12M827L12 - 3 pt. parallel central on 12 pt. body

12M136L12 - 1/2 pt. parallel central on 12 pt. body

12M355L12 - .0100" parallel central on 12 pt. body

12M440L12 - 1 pt. parallel central on 12 pt. body

12M356L12 - 1 1/2 pt. parallel central on 12 pt. body

12M626L12 - 2 pt. parallel central on 12 pt. body

12M352L12 - .0105" parallel close to side  
on 12 pt. body

12M424L12 - 1 pt. parallel central on 12 pt. body

12M847L12 - 3 pt. and 1 pt. parallel central  
on 12 pt. body

12M861L12 - 3 pt., 2 pt., 2 pt. and 1/2 pt. parallel  
central on 12 pt. body

12M5120L12 - 1 1/2 pt. and 1/2 pt. parallel central  
on 12 pt. body

6M47L12 - 1 pt. parallel central on 6 pt. body

6M517L12 - .0192" parallel central on 6 pt. body

6M38L12 - Hairline and 1/2 pt. parallel central  
on 6 pt. body

6M140L12 - Hairline and 1 pt. parallel close to side  
on 6 pt. body

6M140L12 - Hairline and 1 pt. flush to side  
on 6 pt. body  
Flush Side Mold

6M164L12 - Hairline and 1/2 pt. parallel close to side  
on 6 pt. body

6M164L12 - Hairline and 1 1/2 pt. parallel central  
on 6 pt. body



6M318L12 - Hairline and 1½ pt. parallel central on 6 pt. body

6M611L12 - Hairline and 2 pt. parallel central on 6 pt. body

6M810L12 - Hairline and 3 pt. parallel central on 6 pt. body

6M358L12 - ¼ pt. and hairline parallel central on 6 pt. body

6M410L12 - 1 pt. and hairline parallel central on 6 pt. body

6M1466L12 - 1 pt. and hairline parallel central on 6 pt. body

6M4411L12 - 1 pt. and hairline close to side on 6 pt. body

6M4611L12 - 1 pt. and hairline parallel close to side on 6 pt. body

6M5318L12 - 1½ pt. and hairline parallel central on 6 pt. body

6M5618L12 - 1½ pt. and hairline parallel central on 6 pt. body

6M6102L12 - 2 pt. and hairline parallel central on 6 pt. body

6M6202L12 - 2 pt. and hairline parallel central on 6 pt. body

6M635L12 - 2 pt. and ¾ pt. parallel central on 6 pt. body  
*Flash Side Mold*

6M635L12 - 2 pt. and ¾ pt. parallel central on 6 pt. body

6M646L12 - 2 pt. and 1 pt. parallel central on 6 pt. body

6M758L12 - 2½ pt. and hairline parallel central on 6 pt. body

6M844L12 - 3 pt. and 1 pt. parallel central on 6 pt. body

6M938L12 - 3½ pt. and ¼ pt. parallel central on 6 pt. body

6M921L12 - 4 pt. and hairline parallel central on 6 pt. body

6M857L12 - .005" and .0125" parallel central on 6 pt. body

6M367L12 - ¾ pt. and 2 pt. parallel central on 6 pt. body

6M1367L12 - Hairline and 2 pt. parallel central on 6 pt. body

6M1281L12 - Hairline and 3 pt. parallel central on 6 pt. body

6M658L12 - 2 pt. parallel close to side on 8 pt. body

8M57L12 - .0150" parallel central on 8 pt. body

8M4471L12 - 1 pt. parallel central on 8 pt. body

8M4561L12 - 1 pt. parallel central on 8 pt. body

8M8710L12 - 3 pt. and hairline parallel central on 8 pt. body

8M854L12 - 3¼ pt. and 1 pt. parallel central on 8 pt. body

8M944L12 - 4 pt. and 1 pt. parallel central on 8 pt. body

8M6138L12 - 2 pt. parallel and hairline central on 8 pt. body

8M6321L12 - 2 pt. parallel and ¾ pt. central on 8 pt. body

8M634L12 - 2¼ pt. and .008" parallel central on 8 pt. body

8M1741L12 - 2½ pt. and hairline parallel central on 8 pt. body

8M814L12 - 3 pt. and hairline parallel central on 8 pt. body

## 9 Point

9M20L12 - ¼ pt. central on 9 pt. body

9M19M20L12 - .065" drive to cast on .855" Mold - ¼ pt. central on 9 pt. body

9M40L12 - 1 pt. central on 9 pt. body

9M431L12 - 8 pt. close to side on 9 pt. body

9M458L12 - 2 pt. parallel central on 9 pt. body

9M6551L12 - 2¼ pt. parallel close to side on 9 pt. body

9M3351L12 - .005" parallel close to side on 9 pt. body

11M20L12 - .065" drive to cast on .855" Mold - ¼ pt. central on 11 pt. body

11M821L12 - 10 pt. central on 11 pt. body

11M8278L12 - 3¼ pt. parallel central on 11 pt. body

11M6471L12 - 2 pt. parallel close to side on 11 pt. body

11M243L12 - ¼ pt. parallel central on 11 pt. body

11M9946L12 - 6 pt. and 2 pt. parallel central on 11 pt. body

11M1951L12 - 5½ pt. and hairline parallel central on 11 pt. body

## 12 Point

12M106L12 - Hairline central on 12 pt. body

12M70L12 - ¼ pt. central on 12 pt. body

12H9M20L12 - .065" drive to cast on .855" Mold - ¼ pt. central on 12 pt. body

12H9M20L12 - ¼ pt. central on 12 pt. body  
*Flash Side Mold*

12M40L12 - 1 pt. central on 12 pt. body

12M50L12 - 1½ pt. central on 12 pt. body

12M60L12 - 2 pt. central on 12 pt. body

12M830L12 - 8 pt. central on 12 pt. body

12M830L12 - 8 pt. central on 12 pt. body  
*Beveled Side*

12M740L12 - 11½ pt. central on 12 pt. body

12M70L12 - 12 pt. flush to side on 12 pt. body  
*Flash Side Mold*

12M900L12 - 13 pt. central on 12 pt. body  
*For Use on 12N R2G .468" A Mold Only*

12M1266L12 - .020" and .030" and hairline parallel central on 12 pt. body

12M9546L12 - 4 pt. and ¼ pt. parallel central on 12 pt. body

12M9504L12 - .6040" and 1 pt. parallel central on 12 pt. body

12M9504L12 - 5½ pt. and 1 pt. parallel close to side on 12 pt. body

12M9634L12 - To match design 12M797N

12M9676L12 - 5½ pt. and 2 pt. parallel central on 12 pt. body

12M9601L12 - 6 pt. and hairline parallel central on 12 pt. body

12M9635L12 - 6 pt. and 1½ pt. parallel central on 12 pt. body

12M9952L12 - 7½ pt. and 2½ pt. parallel central on 12 pt. body

12M8354L12 - 8 pt. and 1 pt. parallel central on 12 pt. body

12M844L12 - 9½ pt. and 1 pt. parallel central on 12 pt. body

12M8642L12 - 9 pt. and 1 pt. parallel central on 12 pt. body

12M1697L12 - 2 pt. and hairline parallel central on 12 pt. body

12M9457L12 - 4 pt. and 1 pt. parallel central on 12 pt. body

12M4386L12 - 4 pt. and 1 pt. parallel central on 12 pt. body

12M4469L12 - 1 pt., 2 pt. and 4 pt. parallel central on 12 pt. body

12M9437L12 - 5½ pt. and .0103" parallel central on 12 pt. body

12M4984L12 - 7 pt. and 1 pt. parallel central on 12 pt. body

12M541L12 - 8 pt. and ¼ pt. parallel central on 12 pt. body

3M200L12—1/8" drive to cast on .853" Mold—  
¼ pt. central on 3 pt. body

3M211L12—¼ pt. close to side on 3 pt. body

3M30L12—½ pt. central on 3 pt. body

3M30LF12—¼ pt. central on 3 pt. body  
*Flash Side Mold*

3M31L12—½ pt. close to side on 3 pt. body

3M350L12—½ pt. central on 3 pt. body

3M40L12—1 pt. central on 3 pt. body

4M3517L12—Hairline and ¼ pt. parallel central  
on 4 pt. body

4M146L12—Hairline and 1 pt. parallel central  
on 4 pt. body

4M4411L12—Hairline and 2 pt. parallel central  
on 4 pt. body

4M3818L12—Hairline and 1½ pt. parallel central  
on 4 pt. body

4M6211L12—Hairline and 2 pt. parallel central  
on 4 pt. body

4M4255LF12—1 pt. and 1¼ pt. with 1¼ pt.  
space between on 4 pt. body—*Flash Side Mold*

6M30L12—.043" drive to cast on .872" Mold—  
½ pt. central on 6 pt. body

6M31LF12—½ pt. flash to side on 6 pt. body  
*Flash Side Mold*

6M9M35L12—.063" drive to cast on .853" Mold—  
½ pt. close to side on 6 pt. body

6M35LF12—½ pt. flash to side on 6 pt. body  
*Flash Side Mold*

6M40L12—1 pt. central on 6 pt. body

6M40LF12—.043" drive to cast on .875" Mold—  
1 pt. central on 6 pt. body

6M548L12—1½ pt. parallel central on 6 pt. body

6M581LF12—1½ pt. parallel with 1 pt. space  
between; flash to side on 6 pt. body  
*Flash Side Mold*

6M646L12—1½ pt. parallel central on 6 pt. body

6M68L12—2 pt. parallel central on 6 pt. body

6M147L12—Hairline parallel central on 6 pt. body

6M2371L12—¾ pt. parallel close to side on 6 pt. body

6M3537L12—¾ pt. parallel central on 6 pt. body

## 2 Point

2M652N

2M911N

2M916N

2M929N

2M980N

2M981N

2M1097N

2M1116N

2M1297N

## 3 Point

3M587N

3M751N

3M758N

3M810N

6M140N

6M142N

6M157N

6M177N

6M190N

6M209N

6M212N

6M349N

6M421N

6M441N

6M490N

6M451N

6M697N

6M579N

6M1730N

6M735N

6M736N

6M737N

6M738N

6M739N

6M740N

6M751N

6M752N

6M753N

6M754N

6M755N

6M756N

6M757N

6M758N

6M1730N

## Ornamental Bo

Are cast automatically in c  
strips or cut to labor-savin

6M891N

6M892N

6M898N

6M910N  
8 pt. alignment

6M911N  
8 pt. alignment

6M912N  
8 pt. alignment

6M916N  
8 pt. alignment

6M928N

on 6 pt. body

6M242SL12 - Hairline and .0173" parallel central on 6 pt. body

6M3562L12 - .0089" and .0055" parallel central on 6 pt. body

6M4125L12 - 1 pt. and hairlines parallel central on 6 pt. body

6M4245L12 - 1 1/2 pt. and hairlines parallel central on 6 pt. body

6M5127L12 - 1 1/2 pt. and hairlines parallel central on 6 pt. body

9M4397L12 - 1/2 pt. parallel central on 9 pt. body

9M5338L12 - 1 1/2 pt. parallel close to side on 9 pt. body

9M5120L12 - 1 1/2 pt. and hairlines parallel central on 9 pt. body

9M4781L12 - 3 pt. and 1 pt. parallel close to side on 9 pt. body

9M9548L12 - 5 1/2 pt. and 2 pt. parallel central on 9 pt. body

12M181LF12 - Hairline parallel flush to side on 12 pt. body  
Pitch Side Mold

12M4588L12 - 1 1/2 pt. parallel central on 12 pt. body

12M407L12 - 1 pt. parallel central on 12 pt. body

12M657L12 - 2 pt. parallel central on 12 pt. body

12M607L12 - 2 1/2 pt. parallel central on 12 pt. body

12M832SL12 - 3 pt. and 1/2 pt. parallel central on 12 pt. body

12M740L12 - 1 1/2 pt. close to side on 12 pt. body

12M980LK12 - 18 pt. tall face rule  
For Use on HENRAG 300" Mold Only

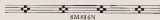
12M134L12 - 6 rules .0130" central on 12 pt. body

## 18 Point

## ental Borders

atically in continuous  
labor-saving lengths.

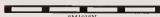
### 8 Point



8M141N



8M641N



8M1018N

### 9 Point

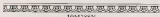


9M4767N



9M1035N

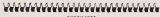
### 10 Point



10M4768N



10M4780N



10M842N



10M1302N



12M1360N



12M1363N



12M421N



12M450N



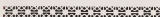
12M466N



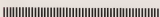
12M588N



12M724N



12M725N



12M736N



12M727N



12M731N



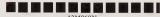
12M905N



12M934N



12M944N



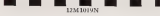
12M960N



12M971N



12M1013N



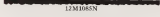
12M1019N



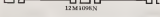
12M1052N



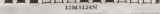
12M1077N



12M1085N



12M1096N



12M1124N

3M890N

3M898N

## 4 Point

4M157N

4M585N

4M590N

4M970N

4M982N

4M983N

4M984N

## 5 Point

5M889N

5M953N

## 6 Point

6M11N

6M40N

6M78N

6M137N

6M138N

6M139N

6M580N

6M582N

6M589N

6M591N

6M592N

6M593N

6M594N

6M595N

6M596N

6M597N

6M612N

6M616N

6M635N

6M660N

6M641N

6M642N

6M632N

6M661N

6M718N

6M720N

6M733N

6M734N

6M790N

6M760N

6M761N

6M762N

6M763N

6M764N

6M765N

6M766N

6M767N

6M768N

6M787N

6M789N

6M810N

6M812N

6M822N

6M823N

6M838N

6M843N

6M855N

6M858N

6M864N

6M863N

6M928N

6M936N

6M937N

6M938N

6M994N

6M1014N

6M1015N

6M1050N

## Strip Rules and Borders

**Standard Rules and Ornamental Borders** on this page are cast on the Monotype Material Making Machine from standard .030" drive matrices on .888" high molds except where otherwise indicated. Any standard rule or decorative design can be cast on any larger point size body than the size shown and the position of the design will be the same distance from one side of the body as indicated in the description.

**Want Ad Rules**—Special matrices are now made for casting Want Ad Rules in continuous strips or cut to any measure. For instance, one of these casts a hairline face central on a 2 point body from a matrix of .015" drive on a mold .903" high. Another casts a ½ point face central on a 1½ point.

**Trimmed Flush Side Rules**—Rules flush on one or both sides, including full-face, are cast with overhanging bevel which is removed by trimmers on trimmer mold.

**Leads and Slugs**—Leads and Slugs are cast in continuous strips or delivered automatically cut to any labor-saving measure, and in single-column units, from 1½ to 18 point.

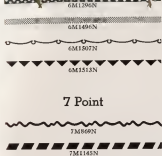
**Column** shown on 1 cl .065" d Standard r for 3 point

**Special** are cast in drive matrix from .065" der, on .85

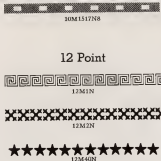
**Logotype** tachment, picas in 18 point or are .875"

**Flush** Rules cast in ing full face matrix which blocks of the

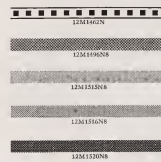
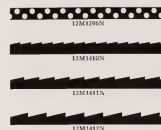
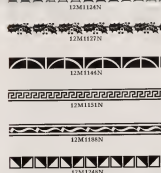
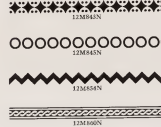
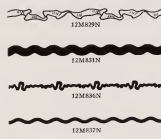
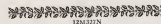
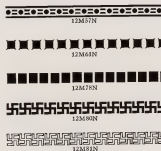
1 point strips or as Tie-Up may be cast



7 Point



12 Point



## Rules and Borders

**Column Rules** of 4 point and larger shown on this page are cast from matrices of .068" drive on molds of .853" height. Standard rule matrices and molds are used for 3 point column rule.

**Special Broaching Rules**—These are cast in continuous strips from .043" drive matrices on .875" high molds; and from .068" drive matrices, with .043" shoulder, on .853" high molds.

**Logotypes**—By means of a special attachment, Logotypes may be cast up to 15 pices in length on any size body from 6 to 18 point on special Logotype molds which are .875" high.

**Flush Side and Full Face Rules**—Rules cast flush on one or both sides, including full face rules, are cast from a male matrix which goes down between the type blocks of the special flush side mold.

## Slugs

1 point leads are cast in continuous strips or automatically cut to any measure.

**Tie-Up Slugs and Electrotype Bearers** may be cast in 12 and 18 point of any height.



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